# Quick Start Guide Chroma-Q® Space Force<sup>TM</sup> Manual Yoke Installation





For a full product manual please visit www.chroma-q.com Part Number: CHSFPV Model: 650-9010

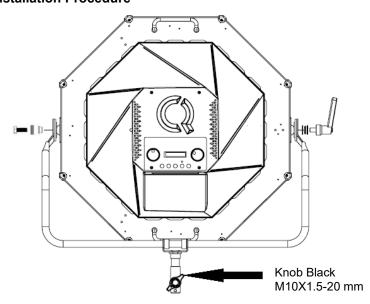
# 1. Items in the Kit: Space Force Offset Yoke (650-9010)

Items	Part Number	Qty.
Space Force Yoke Bracket M12 Blk	650-0035	2
Yoke Offset	650-0055	1
Knob M10x1.5 - 20mm Black	648-0113	1
Spigot for Yoke	900-0621	1
Adjustable Handle Offset Yoke	900-0672	1
Friction Disc 12mm ID, 63mm OD	900-0613	1
Friction Disc 16mm ID, 63mm OD	900-0595	1
Thrust Bearing 12mm ID, 26mm OD, 9mm thick (set of 3)	900-0614	2
Bushing Flanged 12mm ID, 25mm Blk	412-5012-0	1
Washer Spring 12mm ID	412-2822-0	1
Screw M12X40 SHSC Blk	412-1440-0	1
Bolt M12x30 Hex Head Blk	412-1930-0	1
Screw M4x8 FH Phillips Blk	440-1108-0	8
Washer Flat 1/2"	350-2114-4	1
Bag 4 x 6 Zip lock	900-0638	1

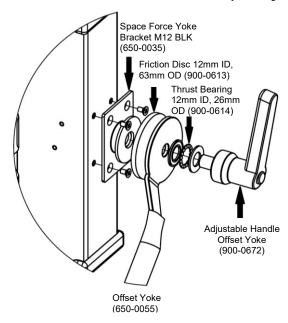
## 2. Tools Required

- Screwdriver PZ1 x 80mm for the Side Bracket screws (Minimum torque: 5.5 in-lb.)
- > 19 mm (or adjustable) wrench/spanner
- > 10 mm Allen key

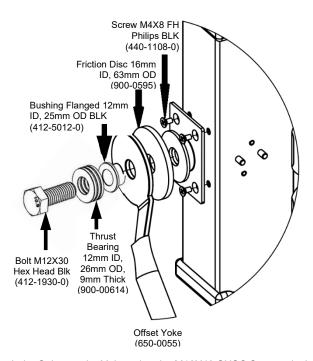
### 3. Installation Procedure



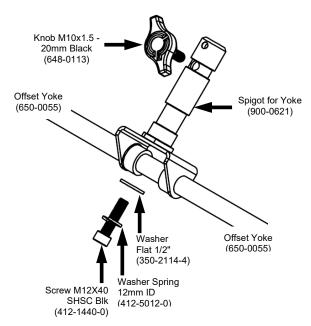
- 1. Install the Yoke Brackets (650-0035) on both sides of space force unit using PZ1 x 80mm screw driver. Tighten the screws (440-1108-0) to make a solid connection.
- 2. On the yoke arm with the 12mm hole, place the Friction Disc (900-0613) in between the Yoke (650-0055) and the Yoke Bracket (650-0035). Place the Friction Disc in parallel to the Yoke Bracket and then place the Yoke opposite and in line with it.
- 3. Place the Thrust Bearing set (900-0614) on outer side of the Yoke, and then install the Adjustable Handle (900-0672).
- 4. Press and spin clockwise the Adjustable Handle to allow the threaded screw to go into the threaded hole of the Yoke Bracket. Rotate until the joint is tightened.

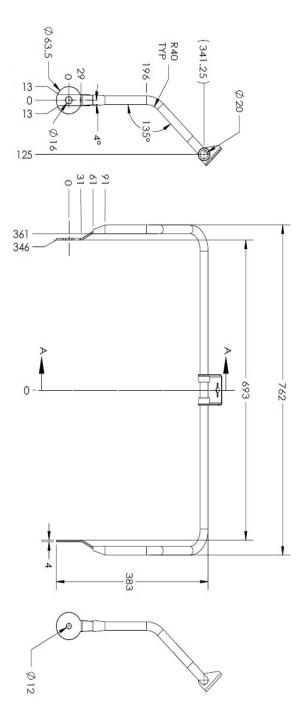


6. On the yoke arm with the16 mm diameter hole, place the Friction Disc (900-0595) in between Yoke Bracket and the Yoke, then slide the Bushing Flanged 12MM BLK (412-5012-0) in slot, insert the M12X30 Bolt (412-1930-0) with the 2nd Thrust Bearing (900-0614) between Bushing and Bolt using a wrench. Tighten the Bolt completely to make a solid connection.

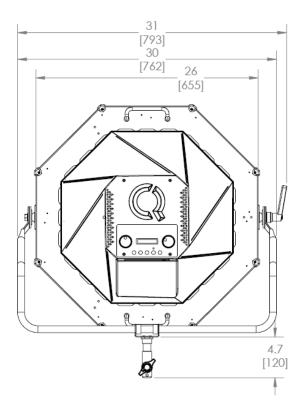


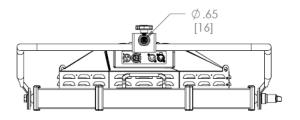
 Attach the Spigot to the Yoke using the M12X40 SHSC Screw, placing the ½" washer and 12 mm spring washer in between. Use appropriate Allen key to tighten the M12X40 Screw to make a solid connection. Attach the Knob to the spigot.

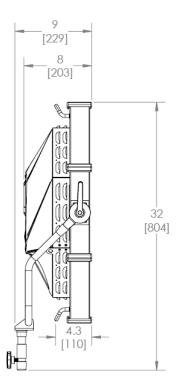




# **Chroma-Q Space force with Offset Yoke Accessory**







### **Disclaimer**

Dimensions and illustrative drawings contained herein are accurate to the company's knowledge at the time of printing, however specifications are subject to change without notice.

### **Further Information**

Please refer to the Chroma-Q Space Force™ manual for more detailed information. A copy of the manual can be found at the Chroma-Q website -

http://www.chroma-g.com/support/downloads.asp

# Approvals & Disclaimer



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